

Applicants are required to appear for **Virtual Interview** with prior intimation to hr@kiht.in before **23rd February 2026**. Kindly send your profile with educational certificates, pay-slips for the recent three months, experience certificates and other documents. Shortlisted Applicants will be intimated over email with interview dates (**04.03.2026, 05.03.2026, 06.03.2026 and 07.03.2026**) along with the virtual link on or before **2nd March 2026**.

Line Operator- Medi Mold

Terms of Reference:

1. Operate and manage assembly line processes for medical consumables such as infusion sets, tubing sets, catheters, cannulae, oxygen masks, and similar products.
2. Perform manual and semi-automated assembly operations including component fitting, bonding, sealing, cutting, and packaging as per approved SOPs.
3. Follow Good Manufacturing Practices (GMP), cleanroom protocols, and safety procedures during all stages of production.
4. Conduct in-process quality checks such as visual inspection, dimensional checks, leak tests, and functional verification.
5. Maintain accurate production records, batch manufacturing records (BMRs), and traceability documentation.
6. Support sterilization preparation activities including labeling, packing, and segregation of sterile/non-sterile materials.
7. Identify defects, deviations, or equipment malfunctions and promptly report to supervisors or quality teams.
8. Assist in line changeovers, basic machine setup, cleaning, and preventive maintenance activities.
9. Work collaboratively with quality assurance, production supervisors, and engineering teams to meet daily output targets.
10. Ensure compliance with regulatory requirements relevant to medical device manufacturing (ISO 13485, MDR, internal quality systems).

Eligibility:

1. Minimum Qualification:

ITI / Diploma / 10+2 / B.Sc. / B.Tech (preferred but not mandatory depending on role seniority).

2. Years of Experience:

1 to 3 years of experience in assembly or production operations; experience in medical consumables or cleanroom manufacturing is strongly preferred.

3. Technical Skill Set:

- Understanding of assembly processes and basic production tools
- Ability to follow SOPs, work instructions, and quality checklists
- Familiarity with cleanroom practices is an advantage

4. Domain Experience:

Prior exposure to manufacturing of medical devices, disposables, or pharmaceutical/healthcare products is desirable.

5. Age Limit: Preferably below 40 years.

6. Basic working knowledge of computers for data entry, production logs, and reporting (Excel/ERP exposure is an advantage).

7. Communication Skills: Ability to understand and follow instructions; basic oral and written communication in English (local language proficiency is a plus).

8. Behavioral & Professional Skills:

- Team spirit and discipline
- Attention to detail and quality orientation
- Ability to work under production targets and timelines
- Willingness to learn and adapt to new processes

9. Work Flexibility:

Willingness to work in shifts, extended hours, or flexible schedules based on production requirements.

10. Physical & Operational Readiness:

Ability to stand for extended periods, perform repetitive tasks with precision, and handle delicate components.

11. Willingness to Travel:

Willingness to travel for training, audits, if required.